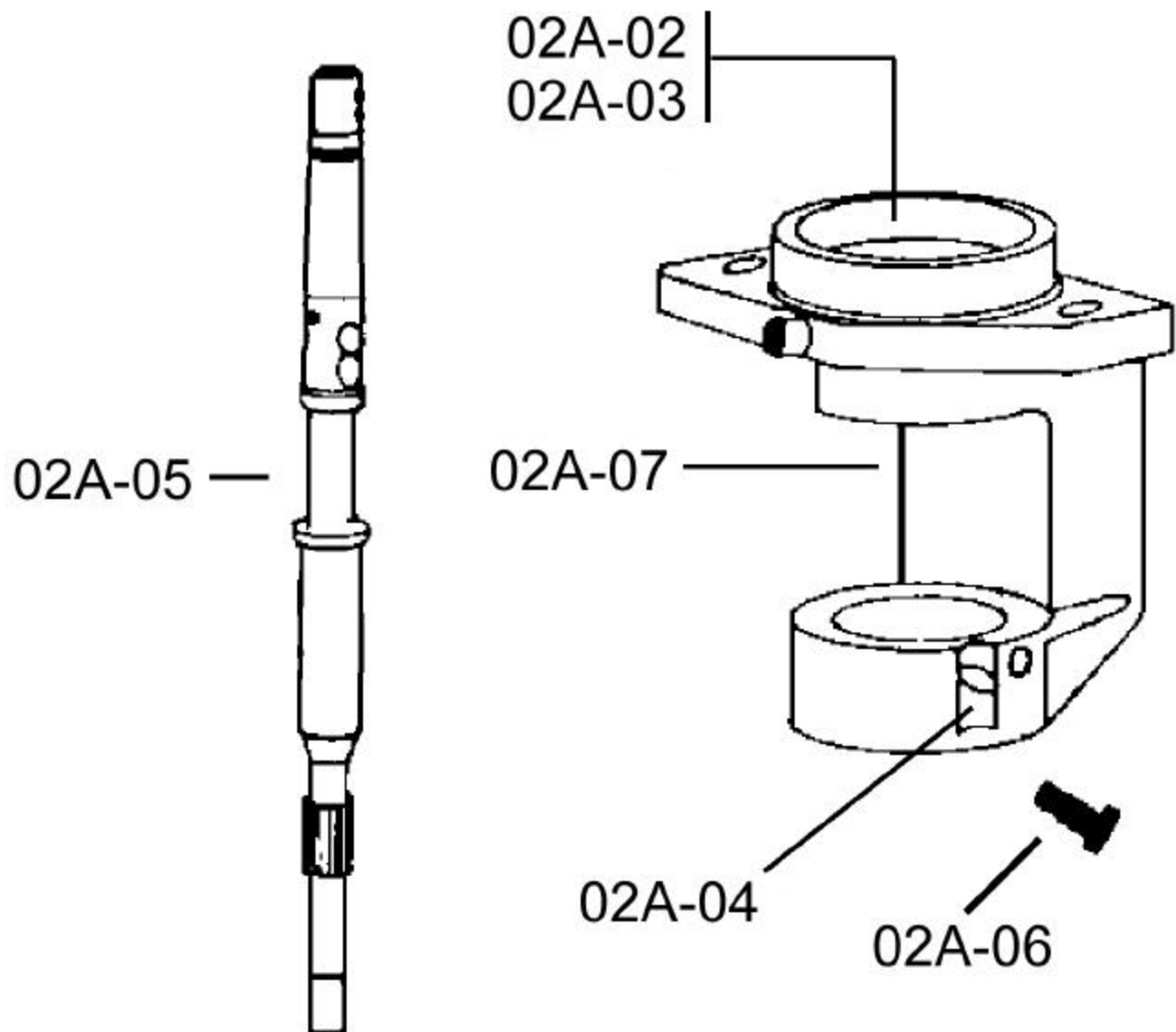




U AND G SPINDLE CONVERSION TO R SPINDLE
CONVERSION DE HUSOS "U" Y "G" A HUSO "R"



Position	OEM Ref. Nos.	Epic No.	Description
VE02A-01	(152096A) (151803)	EE304940	Spindle, Rebuild Customer Assembly U to R CALL EPIC FOR PRICING <i>Conversion de Huso "U" a "R"</i> <i>EPOPEYA DE LA LLAMADA PARA TASAR</i>
VE02A-01A	(152096A) (151522H)	EE304920	Spindle, Rebuild Customer Assembly G to R CALL EPIC FOR PRICING <i>Conversion de Huso "G" a "R" y Renovar Huso Completo</i> <i>EPOPEYA DE LA LLAMADA PARA TASAR</i>
VE02A-02	(152088A00)	EE303200	Sleeve, Standard .100" Flanged, for Rebores Housing with O-Ring <i>Manga Norma Para Caja Reparada con Anillo "O" con Manga 0.100"</i>
VE02A-02A	(152088A00)	EE303200-1	Sleeve, for Relocation, .150" Flanged, for Rebores Housing with O-Ring <i>Manga para Relocalizacion, a con Anillo "O" con Manga 0.150"</i>
VE02A-02B	(152088A00)	EE303200-2	Sleeve for Damaged Housing, 0.150", Flanged, for Rebores Housing with O-Ring <i>Manga para Caja Danada, 0.150" a con Anillo "O" con Manga</i>
VE02A-03	318603 581188C	EE304530	O-Ring 35 X 1.6 <i>Anillo "O", 35 X 1.6</i>
VE02A-04	(151791) (151274K)	EE302953	Plug, Plastic Spindle Housing, for converted U & G Housings <i>Rapon Superior para Caja de Huso para cajas U & G reedificadas</i>
VE02A-05	(151965A)	EE302940	Axle, R Spindle <i>Eje de Huso "R"</i>
VE02A-05A	(151965A)	EE302940-1	Axle, R Spindle, Hardened Spline <i>Eje de Huso "R" con Ranuras Endurecidas</i>
VE02A-05B	(151965A)	EE302940-2	Axle, R Spindle for Cabling <i>Eje para Huso "R" para Cabledora</i>
VE02A-05C	(151965A)	EE302940-3	Axle, R Spindle for Cabling with Hardened Spline <i>Eje para Huso "R" para Cabledora</i>
VE02A-06	120002H	EE302280	Screw, Hardened Cam <i>Tornillo Endurecido para Cerrojo</i>
VE02A-07	(151981A00) (151966A03)	EE340036	Housing, R and RM Spindle <i>Caja para Huso R y RM</i>
VE02A-07A	152152A 151981A00 151966A03	EE340036-1	Housing, R and RM Spindle with Dust Ring <i>Caja para Huso R y RM con Protector de Polvo</i>

The model U and G spindles are only different from the standard R type spindle in the lower spindle components. Refer to the drawing on the previous page showing the lower U spindle components. This may be compared to the lower R spindle in catalog selection 01.



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In recent years, most U and G spindles have been upgraded to the newer and lower maintenance R spindle configuration through machining of the U or G housing and installation of a conversion sleeve, o-ring and plastic oil hole plug. The completed spindle uses the R type axle and other R lower spindle components including the R clutch. This conversion is normally performed by Epic as part of a regular rebuild program for the plant.

Las versiones anteriores de husos tip U y G difieren solamente del Nuevo huso R en la parte baja del huso. Refiérase a la Sección VE02 para comentarios sobre el huso tipo U. Esto puede ser comparado con el conjunto completo de huso R de la Sección VE01.

En años recientes, la mayoría de los husos tip U y G han sido modificados y mejorados a la versión moderna tip R que requiere menos mantenimiento a través del maquinado del alojamiento de los tipos U y G y la instalación de una manga de cambio, un o-ring y una boquilla plástica para lubricación. El huso completo utiliza el eje y demás componentes del huso tip R, incluyendo el cono de embrague. La modificación es normalmente efectuada por EPIC como parte del programa regular de reconstrucción de husos.

Los ejes de Epic con husos endurecidos son generalmente preferidos por la más larga vida de los ejes.

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